

Reg. št. / Ref. No.: 3150-0009/13-0017

Velja od / Valid as of: 12. oktober 2026

Zamenjuje izdajo, veljavno od dne / Replaces the Annex valid as of: 13. oktober 2025

Akreditacija je veljavna do preklica. Veljavnost je mogoče preveriti na spletni strani SA, www.slo-akreditacija.si.

This accreditation shall remain in force until withdrawn. Information on current status is available at the SA website, www.slo-akreditacija.si.

PRILOGA K AKREDITACIJSKI LISTINI ***Annex to Accreditation Certificate***

CP-010

1 AKREDITIRANI ORGAN / Accredited Body

Q TECHNA, Institut za zagotavljanje in kontrolo kakovosti d.o.o.
Cvetkova ulica 27, 1000 Ljubljana

2 ZAHTEVE ZA USPOSOBLJENOST / Competence Requirements

SIST EN ISO/IEC 17065:2012

Dodatne zahteve, ki veljajo za nekatere vrste ugotavljanja skladnosti, so opredeljene v podrobnem opisu obsega akreditacije za to vrsto ugotavljanja skladnosti, v poglavju 3.2. / *Additional requirements applicable to certain types of conformity assessment are defined in the detailed description of accreditation scope for this type of conformity assessment, under 3.2.*

3 OBSEG AKREDITACIJE / Scope of accreditation

V okviru te akreditacijske listine Slovenska akreditacija priznava akreditiranemu organu usposobljenost za opravljanje naslednjih dejavnosti: / *SA hereby recognizes the accredited body as being competent to perform the following activities:*

3.1 Skrajšan opis obsega akreditacije / Brief description of the scope

Certificiranje proizvodov: certificiranje proizvodov na podlagi tipskega preskusa proizvoda: varilni postopki

Certification of products: certification of products based on type testing: welding procedures

Certificiranje procesov: sistem kakovosti pri talilnem varjenju: kovinski materiali



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Certification of processes: quality system for fusion welding: metallic materials

Akreditacija za namen priglasitve: Uredba (EU) št. 305/2011

Accreditation for notification purposes: Regulation (EU) No. 305/2011



3.2 Podroben opis obsega akreditacije / Detailed scope of accreditation

3.2.1 Žadovinek 37, 8273 Leskovec pri Krškem

Certificiranje proizvodov / Certification of products

Tabela / Table 1 – Varilni postopki / Welding procedures

Certificiranje v skladu s shemo / Certification in accordance with the scheme: Skladnost na podlagi tipskega preskusa proizvoda skladno s shemo SP-07.03, rev. 07 / Conformity based on product type testing in accordance with the scheme SP-07.03, rev. 07			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Materiali oz. proizvodi Materials or Products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
1.	varilni postopki za kovinske materiale (WPQR) welding procedures for metallic materials (WPQR)	SIST EN ISO 15614-1:2017 SIST EN ISO 15614-1:2017/A1:2020	Specifikacija in razvrščanje varilnih postopkov za kovinske materiale – Preskus postopka varjenja – 1. del: Obločno in plinsko varjenje jekel in obločno varjenje niklja in nikljevih zlitin Specification and qualification of welding procedures for metallic materials – Welding procedure test – Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys
2.	varilni postopki za kovinske materiale (WPQR) welding procedures for metallic materials (WPQR)	SIST EN ISO 15614-2:2005 SIST EN ISO 15614-2:2005/AC:2009	Popis in kvalifikacija varilnih postopkov za kovinske materiale – Preskus varilnega postopka – 2. del: Obločno varjenje aluminija in njegovih zlitin Specification and qualification of welding procedures for metallic materials – Welding procedure test – Part 2: Arc welding of aluminium and its alloys
3.	varilni postopki (WPQR) welding procedures (WPQR)	SIST EN ISO 15613:2004	Popis in kvalifikacija varilnih postopkov za kovinske materiale – Razvrščanje na podlagi predproizvodnega preskusa varjenja Specification and qualification of welding procedures for metallic materials – Qualification based on pre-production welding test



Certificiranje procesov / Certification of processes

Tabela / Table 2 – Kakovost pri talilnem varjenju kovinskih materialov / Quality for fusion welding of metallic materials

Certificiranje v skladu s shemo / Certification in accordance with the scheme: Sistem kakovosti pri talilnem varjenju skladno s shemo SP-07.05, rev. 24 / Quality system for fusion welding in accordance with the scheme SP-07.05, rev. 24			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Proizvodi / skupine proizvodov Products / Group of products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
4.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-2:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov – 2. del: Obširnejše zahteve za kakovost Quality requirements for fusion welding of metallic materials – Part 2: Comprehensive quality requirements
5.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-3:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov – 3. del: Standardne zahteve za kakovost Quality requirements for fusion welding of metallic materials – Part 3: Standard quality requirements
6.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN ISO 3834-4:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov – 4. del: Osnovne zahteve za kakovost Quality requirements for fusion welding of metallic materials – Part 4: Elementary quality requirements
7.	talilno varjenje kovinskih materialov fusion welding of metallic materials	SIST EN 15085-2:2020 SIST EN 15085-2:2020/A2:2025	Železniške naprave – Varjenje železniških vozil in elementov – 2. del: Zahteve za kakovost in certificiranje ponudnika varilnih storitev Railway applications – Welding of railway vehicles and components – Part 2: Quality requirements and certification of welding manufacture



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Tabela / Table 3 – Gradbeni proizvodi / Construction products

Dodatne zahteve za usposobljenost / Additional requirements for competence: Uredba (EU) št. 305/2011 / Regulation (EU) No. 305/2011				
Certificiranje v skladu s shemo / Certification in accordance with the scheme: Ocenjevanje in preverjanje nespremenljivosti lastnosti gradbenih proizvodov skladno s shemo SP-07.05, rev. 24 / Assessment and verification of constancy of performance of construction products in accordance with the scheme SP-07.05, rev. 24				
Tip obsega: fiksni / Type of scope: fixed				
Št. No.	Sklep komisije Commission Decision	Družina proizvodov, proizvod / predvidena uporaba Product family, Product / Intended use	Ocenjevanje in preverjanje nespremenljivosti lastnosti Assessment and Verification of Constancy of performance (AVCP)	Standard / specifikacija Standard / specification
8.	Sklep komisije / Commission Decision 98/214/ES	konstrukcijski kovinski elementi in pomožni proizvodi structural metal elements and auxiliary products	Sistem / System 2+	SIST EN 1090-1:2009+A1:2012 (identičen z / identical with EN 1090-1:2009+A1:2011)

Lokacije v tujini, vključene v obseg akreditacije / Foreign locations included under the accreditation:

– ni relevantno / not relevant

Datum / Date: 13.10.2026

Odločevalec / Decision-maker:

Marko Radak,
v. d. direktorja / Acting Director




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