

Reg. št. / Ref. No.: 3150-0009/13-0010

Velja od / Valid as of: 23. september 2021

Zamenjuje izdajo, veljavno od dne / Replaces the Annex valid as of: 3. december 2019

Akreditacija je veljavna do preklica. Veljavnost je mogoče preveriti na spletni strani SA, www.slo-akreditacija.si.

This accreditation shall remain in force until withdrawn. Information on current status is available at the SA website, www.slo-akreditacija.si.

PRILOGA K AKREDITACIJSKI LISTINI ***Annex to Accreditation Certificate***

CP-010

1 AKREDITIRANI ORGAN / Accredited Body

Q TECHNA d.o.o.

Cvetkova ulica 27, 1000 Ljubljana

2 ZAHTEVE ZA USPOSOBLJENOST / Competence Requirements

SIST EN ISO/IEC 17065:2012

3 OBSEG AKREDITACIJE / Scope of accreditation

V okviru te akreditacijske listine Slovenska akreditacija priznava akreditiranemu organu usposobljenost za opravljanje naslednjih dejavnosti: / SA hereby recognizes the accredited body as being competent to perform the following activities:

3.1 Skrajšan opis obsega akreditacije / Brief description of the scope

Certificiranje proizvodov: Certificiranje proizvodov na podlagi tipskega preskusa proizvoda: varilni postopki

Certification of products: Certification of products based on type testing: welding procedures

Certificiranje procesov:

- Certificiranje sistema kakovosti pri talilnem varjenju kovinskih materialov

Certification of processes:

- *Certification of the quality system for fusion welding of metallic materials*

Ocenjevanje in preverjanje nespremenljivosti lastnosti gradbenih proizvodov po Uredbi (EU) št. 305/2011
*/ Assessment and verification of constancy of performance of construction products in accordance to
Regulation (EU) No. 305/2011*



3.2 Podroben opis obsega akreditacije / Detailed scope of accreditation

3.2.1 Cesta krških žrtev 135e, 8270 Krško

3.2.1.1 Certificiranje proizvodov / Certification of products

Tabela / Table 1 – varilski postopki / welding procedures

Certificiranje v skladu s shemo / Certification in accordance with scheme: SP-07.03			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Materiali oz. proizvodi Materials or Products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
1.	varilni postopki za kovinske materiale (WPQR)	SIST EN ISO 15614-1:2017/A1:2020	Specifikacija in razvrščanje varilnih postopkov za kovinske materiale - Preskus postopka varjenja - 1. del: Obločno in plinsko varjenje jekel in obločno varjenje niklja in nikljevih zlitin Specification and qualification of welding procedures for metallic materials –Welding procedure test - Part 1: Arc and gas welding of steels and arc welding of nickel and nickel alloys
2.	varilni postopki za kovinske materiale (WPQR)	SIST EN ISO 15614-2:2005 SIST EN ISO 15614-2:2005/AC:2009	Popis in kvalifikacija varilnih postopkov za kovinske materiale – Preskus varilnega postopka - 2. del: Obločno varjenje aluminija in njegovih zlitin Specification and qualification of welding procedures for metallic materials – Welding procedure test - Part 2: Arc welding of aluminium and its alloys
3.	varilni postopki (WPQR)	SIST EN ISO 15613:2004	Popis in kvalifikacija varilnih postopkov za kovinske materiale-Razvrščanje na podlagi predproizvodnega preskusa varjenja Specification and qualification of welding procedures for metallic materials - Qualification based on pre-production welding test
4.	varilni postopki (WPQR)	AD 2000 Merkblatt HP 2/1:2017-06	Procedure testing for joining processes -Procedure testing for welded joints

3.2.1.2 Certificiranje procesov / Certification of processes

Tabela / Table 2 – kakovost pri talilnem varjenju kovinskih materialov / quality for fusion welding of metallic materials

Certificiranje v skladu s shemo / Certification in accordance with scheme: SP-07.05			
Tip obsega: fiksni / Type of scope: fixed			
Št. No.	Proizvodi / skupine proizvodov Products / Group of products	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) Reference to standard or normative document (entirely or partly)	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) Title of standard or normative document entirely or partly (e.g. part, chapter, article)
5.	talilno varjenje kovinskih materialov	SIST EN ISO 3834-2:2021	Zahteve za kakovost pri talilnem varjenju kovinskih materialov – 2. del: Obširnejše zahteve za kakovost Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements



Certificiranje v skladu s shemo / <i>Certification in accordance with scheme: SP-07.05</i>			
Tip obsega: fiksni / <i>Type of scope: fixed</i>			
Št. No.	Proizvodi / skupine proizvodov <i>Products / Group of products</i>	Oznaka standarda ali normativnega dokumenta (v celoti ali delno) <i>Reference to standard or normative document (entirely or partly)</i>	Naslov standarda ali normativnega dokumenta v celoti oz. delno (npr. poglavje, del, točka) <i>Title of standard or normative document entirely or partly (e.g. part, chapter, article)</i>
6.	talično varjenje kovinskih materialov	SIST EN ISO 3834-3:2021	Zahteve za kakovost pri taličnem varjenju kovinskih materialov – 3. del: Standardne zahteve za kakovost <i>Quality requirements for fusion welding of metallic materials - Part 3: Standard quality requirements</i>
7.	talično varjenje kovinskih materialov	SIST EN ISO 3834-4:2021	Zahteve za kakovost pri taličnem varjenju kovinskih materialov – 4. del: Osnovne zahteve za kakovost <i>Quality requirements for fusion welding of metallic materials - Part 4: Elementary quality requirements</i>
8.	talično varjenje kovinskih materialov	SIST EN 15085-2: 2020 ECWRV- Guideline Part 1	Železniške naprave - Varjenje železniških vozil in elementov - 2. del: Zahteve za kakovost in certificiranje ponudnika varilnih storitev <i>Railway applications - Welding of railway vehicles and components - Part 2: Quality requirements and certification of welding manufacture</i>

3.2.1.3 Akreditacija za namen priglasitve / *Accreditation for notification purposes*Tabela / *Table 3*

Dodatne zahteve za usposobljenost / <i>Additional requirements for competence: Uredba (EU) št. 305/2011 / Regulation (EU) No 305/2011</i>			
Certificiranje v skladu s shemo / <i>Certification in accordance with scheme: Ocenjevanje in preverjanje nespremenljivosti lastnosti gradbenih proizvodov po Uredbi (EU) št. 305/2011 / Assessment and verification of constancy of performance of construction products in accordance to Regulation (EU) No. 305/2011</i>			
Tip obsega: fiksni / <i>Type of scope: fixed</i>			
Št. No.	Sklep komisije Skupina proizvodov <i>Commission Decision Category of products</i>	Ocenjevanje in preverjanje nespremenljivosti lastnosti <i>Assessment and Verification of Constancy of performance (AVCP)</i>	Standard / specifikacija <i>Standard / specification</i>
9.	98/214/ES konstrukcijski kovinski elementi in pomožni proizvodi	Sistem 2+	SIST EN 1090-1:2009+A1:2012 (identičen z EN 1090-1:2009+A1:2011)

Lokacije v tujini, vključene v obseg akreditacije / *Foreign locations included under the accreditation:*– ni relevantno / *not relevant*Datum / *Date*: 23. september 2021Direktor / *Director*

Dr. Boštjan Godec

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AKREDITACIJA